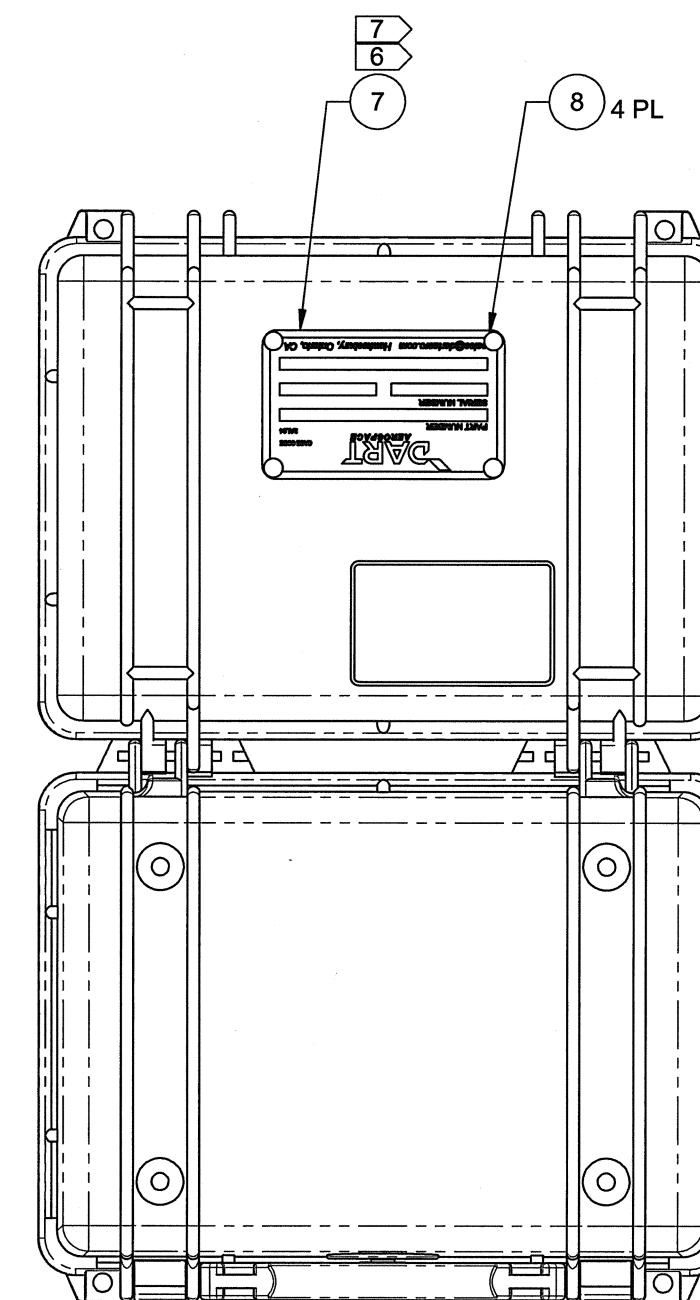
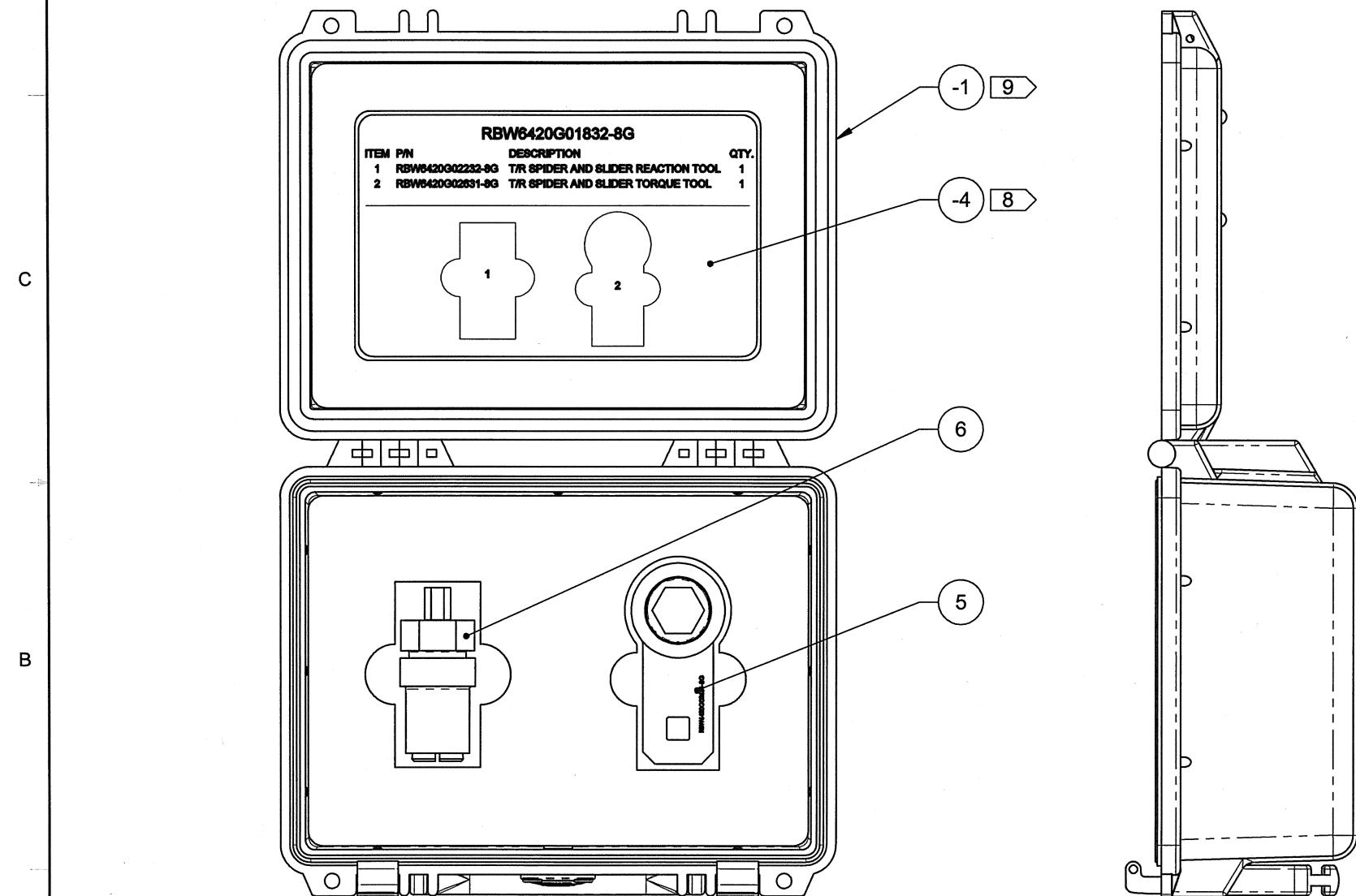


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------------------|--|
| -1 | 1 | RBW6420G01832-8G-1 | PACKAGING ASSY |
| -4 | 1 | RBW6420G01832-8G-4 | CONTENT PLACARD |
| 5 | 1 | RBW6420G02631-8G | T/R SPIDER AND SLIDER TORQUE TOOL |
| 6 | 1 | RBW6420G02232-8G | T/R SPIDER AND SLIDER REACTION TOOL |
| 7 | 1 | RB41011 | DART PLACARD |
| 8 | 4 | McMaster#97524A032 OR EQUIV. | ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG. |



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6420G01832-8G TAIL ROTOR SPIDER AND SLIDER TOOL KIT

| | | | |
|--|-------------|-----------------------------|----|
| A | NEW ISSUE | 19-712 | VM |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | VM | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | KPT | REV. A | |
| MFG. APPR. | DP | | |
| APPROVED | VJ | | |
| DATE | 5/1/2019 | | |
| TOOL PART # RBW6420G01832-8G SHEET 1 OF 5 | | | |
| TITLE TAIL ROTOR SPIDER AND SLIDER TOOL KIT NTS | | | |
| SCALE 1:1 | | | |
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| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|---------------------|-------------------|
| -2 | 1 | RBW6420G01832-8G-2 | BOTTOM FOAM |
| -3 | 1 | RBW6420G01832-8G-3 | TOP FOAM |
| 9 | 1 | PELICAN #APP-1150-E | PELICAN CASE 1150 |

D

D

C

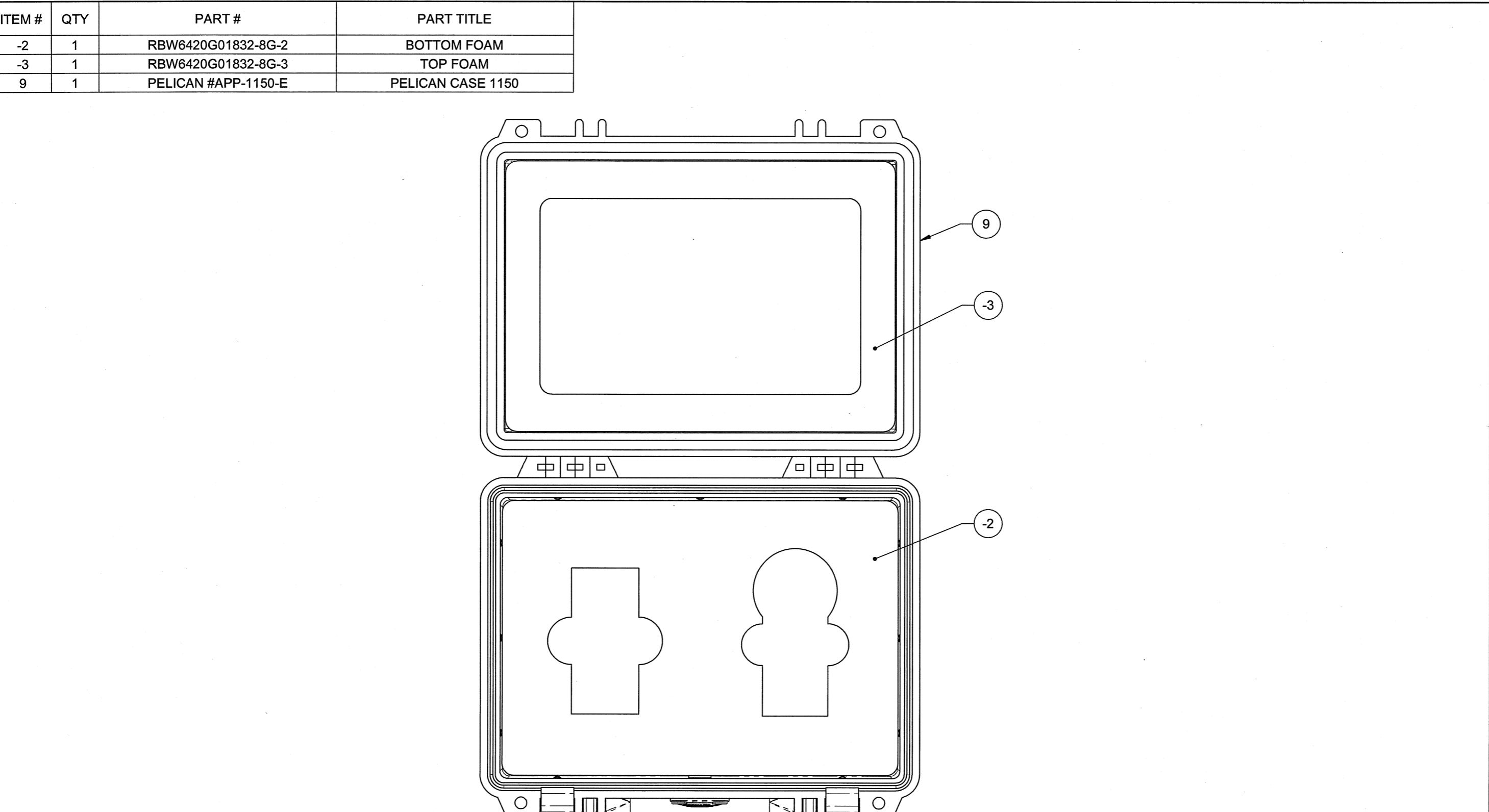
C

B

B

A

A



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: N/A

RBW6420G01832-8G-1 PACKAGING ASSY

| | | |
|---------------|-----|--|
| DESIGN DRAWN | VM | DART AEROSPACE LTD |
| CHECKED | KPT | HAWKESBURY, ONTARIO, CANADA |
| MFG. APPR. | DP | TOOL PART # |
| APPROVED | WP | RBW6420G01832-8G |
| DATE 5/1/2019 | | REV. A |
| | | SHEET 2 OF 5 |
| | | SCALE NTS |
| | | TAIL ROTOR SPIDER AND SLIDER TOOL KIT |
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8

7

6

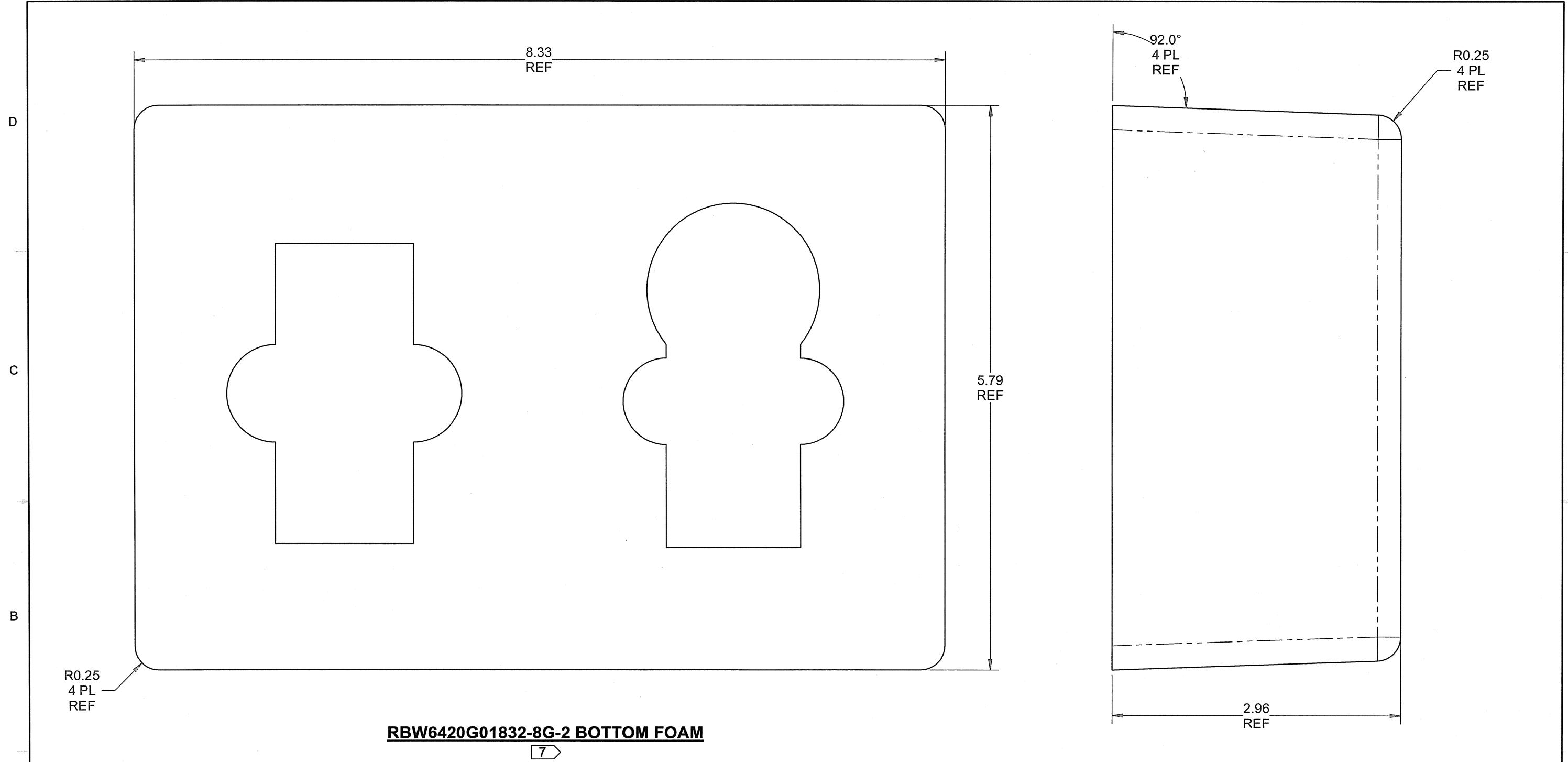
5

4

3

2

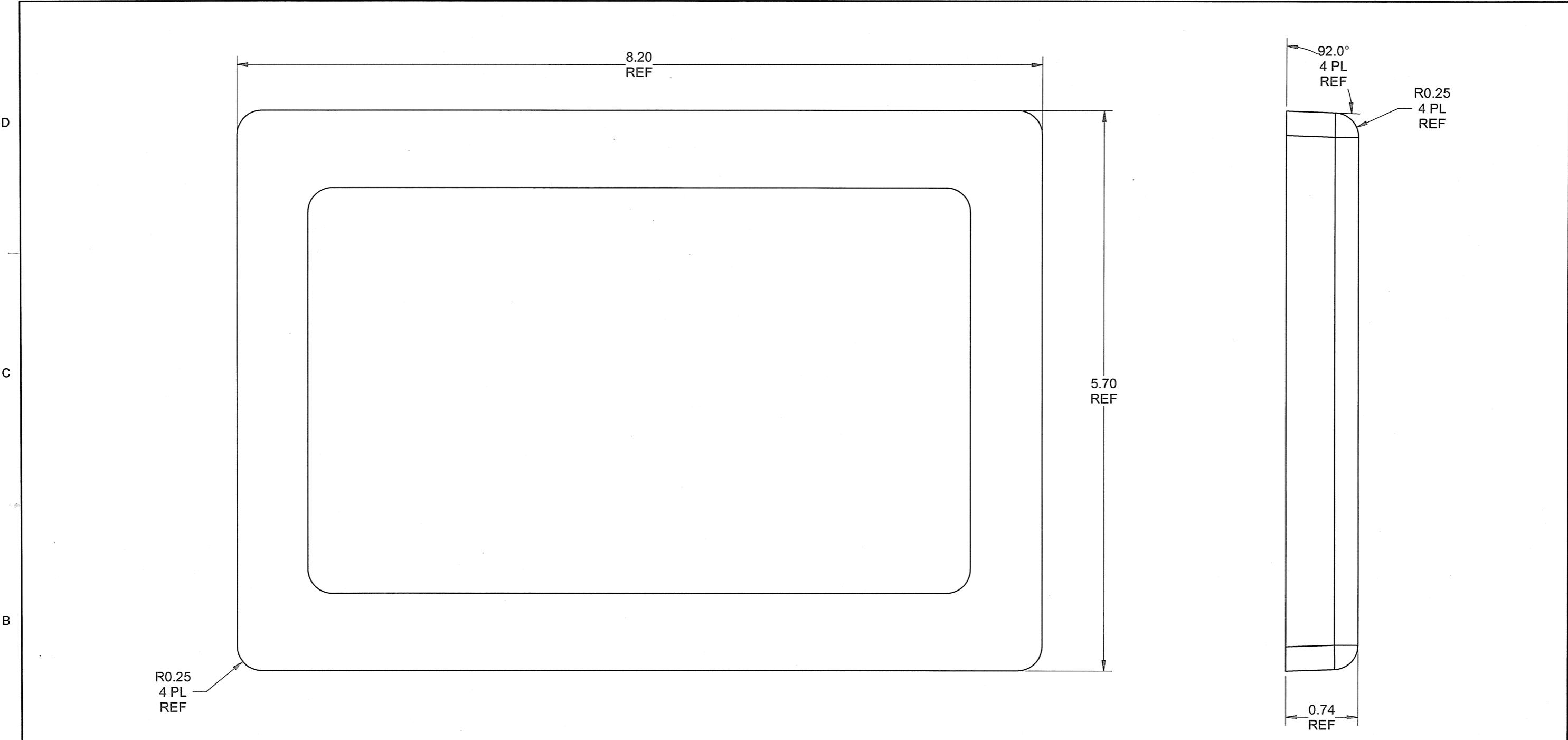
1

**NOTES:**

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-2 REV. A.STEP

| | | |
|-----------------|----------|--|
| DESIGN DRAWN | VM VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | KPT | TOOL PART # |
| MFG. APPR. | DP | RBW6420G01832-8G |
| APPROVED | VIT | REV. A SHEET 3 OF 5 |
| | | TITLE TAIL ROTOR SPIDER AND SLIDER TOOL KIT SCALE NTS |
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DATE 5/1/2019



RBW6420G01832-8G-3 TOP FOAM

7

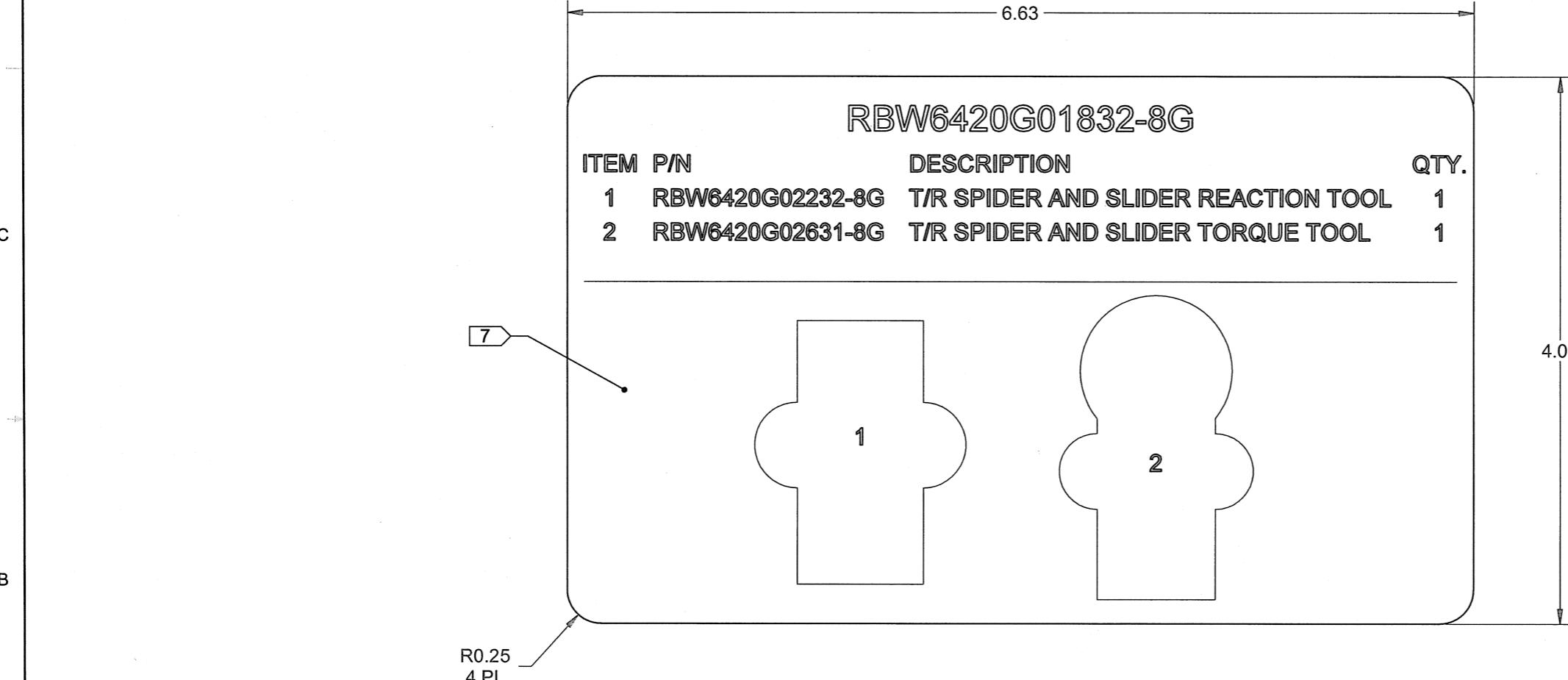
NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-3 REV. A.STEP

| | | |
|--|-----|-----------------------------|
| DESIGN | VM | DART AEROSPACE LTD |
| DRAWN | VM | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | KPT | TOOL PART # |
| MFG. APPR. | DP | RBW6420G01832-8G |
| APPROVED | WY | REV. A |
| DATE 5/1/2019 | | SHEET 4 OF 5 |
| TITLE TAIL ROTOR SPIDER AND SLIDER TOOL KIT | | SCALE NTS |
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D

D

**RBW6420G01832-8G-4 CONTENT PLACARD**

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-4 REV. A.DXF

| | | |
|------------|-----|---------------------------------------|
| DESIGN | VM | DART AEROSPACE LTD |
| DRAWN | VM | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | KPT | TOOL PART # |
| MFG. APPR. | DP | RBW6420G01832-8G |
| APPROVED | | REV. A |
| | | SHEET 5 OF 5 |
| TITLE | | TAIL ROTOR SPIDER AND SLIDER TOOL KIT |
| DATE | | 5/1/2019 |
| SCALE | | |
| | | |

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